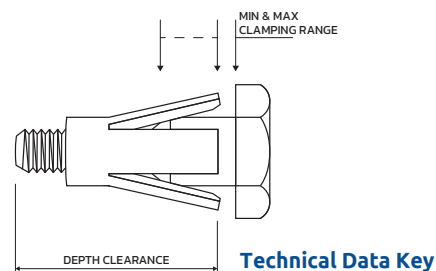


Installation Instructions

Step 1

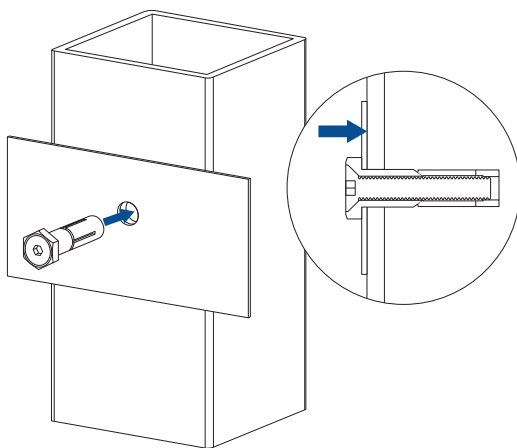
Using the table below drill an appropriate fixing hole in both components to be connected, also note clamping range and depth clearance required.

Product Code	Hole Diameter	Depth Clearance	Clamping Range	
			Min	Max
TW5ZF-10	8	35	2	10
TW5ZF-16	8	40	8	16
TW6ZF-10	10	35	2	10
TW6ZF-16	10	40	8	16
TW8ZF-10	13	45	2	10
TW8ZF-16	13	50	8	16



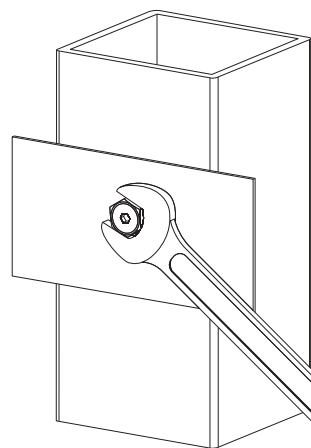
Step 2

Install the fixing fully through both components to be connected until the collar is in contact with the outer surface.



Step 3

Brace the outer collar with a suitable spanner.



Step 4

Using a battery driver with a torque setting and a hexagonal bit, tighten the bolt. The torque setting on the driver should be adjusted so that the legs come into contact with the inside face of the joint. A trial fixing of the same total thickness may be used to establish the correct torque.

